

Rev. 1





REMOHAND® Remote Controllers must be handled, installed, operated, and maintained by (an) authorized and (a) qualified person(s), and

Upon the above condition guaranty period from the date of (delivery, installation, inspection) shall be one calendar year

Subject to confirming defects not caused by improper installation, improper operation and/or insufficient maintenance, unauthorized modification, ignorance of environmental specifications, or improper interfacing, irresistible forces such as war(s), strike(s), Act(s) of God, and so on; all such the defects shall be treated as in no warranty.

REMOHAND® INDUSTRIAL REMOTE CONTROLLER			
MODEL	REMOHAND F25 - 60K	REMOHAND F25 - 60K	
SERIAL NO.			
CHANNEL			
LOT. NO.			

PRECAUTIONS

A. ANNOUNCEMENT

- © This O&M Manual is for **REMOHAND®** F25-60K and the specification referred to Chapter 1.
- © Before installation and operation look through this manual and make sure having a full acknowledgement of this manual.
- © **REMOHAND®** F25-60K remote controllers compose a High-Tech systemized, and a full knowledge of this manual is a must in advance of installation as well as operation of this remote controllers.
- © Do not try to dismantle or unscrew **REMOHAND®** F25-60K except a skilful, an expert, and an authorized.
- © This manual is for reference and good for installation and for maintenance. For more details consult an adjacent agent and/or supplier.
- © Each and all the **REMOHAND®** F25-60K remote controller is tested under severe condition and passed without any default found at factory and is ready for an immediate use for a normal/insufficient condition or so, however, in an emergency and/or in an any dangerous possibility, do not use.
- O After use switch off the main power of the equipment(ex. crane) and confirm the receiver power off, and then turn off the rotary key of the transmitter before pull out the key, and store the key in an isolated area.
- O When not in use stay the transmitter in a safety area and do not allow an unauthorized to attempt to use it.
- © Equipment(ex. crane) using this remote controller must have main relays, limit switches, separate COM lines, and other appropriate devices for safety operation.
- © When metal container for receiver casing is used make sure Ground(GND) to be sure connected to metal part of equipment(ex. crane).
- O Do not use in a severe interfered area and/or lightening or so.
- O Make sure power sources are correct.
- O Power off and do not use during installation and/or maintenance so as to avoid any electric shock or so.
- O Do not try to copy, modify, or release this remote controllers without

permission in advance by Remohand, such an action is illegal. **REMOHAND®** F25-60K remote controller have many international patents, certificates, and so on.

Owithout notice in advance and within **JEICO**[®]'s discretion this manual may be revised, added, and/or deleted for better use.

B. GENERAL CAUTIONS

- ☆ Operator must be healthy both physically and mentally.
- ★ Even though this remote controller is versatile, durable, and good for outdoor use try to avoid an excessive shock, pressure, wind, snow, rain, ices, or sunlight, high temperature, humid, gas, and etc.
- ☆ During operation when found power is weak replace all the batteries with all new 4 AA batteries.
- ★ When rechargeable batteries (however, it is not recommended because of shorter life) are used, use of AA 1.2V Ni-MH 2,500 mAH or above.
- ☆ When not in use take out batteries from the transmitter and put aside in a different area.
- ☆ In an emergency follow up the below emergency measures.

C. EMERGENCY MEASURES

REMOHAND® F25-60K has designed for safety, meeting with various kind of emergencies and for self-recovering. Billions of different I.D. code, Self-Diagnoses, super qualified and isolated protection against voltage surges and/or interferes, etc. are the basic integral functions for solving any unexpected accident or trouble in an emergency. So when such an emergent function is detected, it will off the work immediately and stop all the function automatically.

For emergency follow up the below procedure in advance and then call an adjacent Remohand agent and/or supplier for an emergency service.

- 1. Press EMS(Emergency Stop) Button. (red mushroom head)
- 2. Off the rotary key and pull out the key. (green key)
- 3. Power off receiver power. Power off main power of Equipment.
- 4. Inquire adjacent **JEICO®** agent and or supplier.

CHAPTER I: GENERAL SPECIFICATIONS

1.1. COMMON SPECIFICATION

- Frequency Ranges & Channel Numbers

Standard : 447 Bands : 447.600~447.9875 Mhz, 32 channels
Option : 433 Bands : 433.050~434.7750 Mhz, 70 channels

- I.D. Code : 2³² (Over 4 Billion)

- Temperature : -20 ℃ ~ +60 ℃

Remote Distance : 30 ~ 150 M.
Case Construction : Glass-Fiber

- Protection Grade : IP65

1.2 Transmitter

- Power: 4 x 1.5 V Alkaline Battires (LR6 AA Size)

- Type: Joystick Mechanical Switch

- Size: 214 x 109 x 123 mm (L x W x H)

- Wgt: Approx. 960 grams (Batteries Incl.)

1.3 Receiver (Rx)

- Power Source : AC48/110/220V,

AC110/220/380V, AC48/220/380V DC 14~40V, DC 14~60V(±10%)

- Realy : 10A/250VAC

- Size : 290 x 230 x 70 mm

- Weight : Approx. 3000 grams (Cable Excl.)

- Type : MAIN Lamp Display

1.4 Model Identification

(For specific functional application it is distinguished by using of suffix of Serial Number, and normally there is no suffix for standard mode.)

Model Name: Remohand F25-60K

Standard : Serial No. + No suffix

Proportional : Serial No. + P

Magnet : Serial No. + M (Normally No suffix added

otherwise special functions required such as

an additional interface panel or so)

Note: Serial No. is 8 digits starting with 36, S/N 36xxxxxx.

ex. for Magnet Crane Appl. : S/N 36xxxxxxM

CHAPTER 3 REMOHAND® F25-60K Standard Set

Remohand F25-60K Standard Set comprises one transmitter and one receiver as following as a set

3-1 Standard Set



1 Transmitter



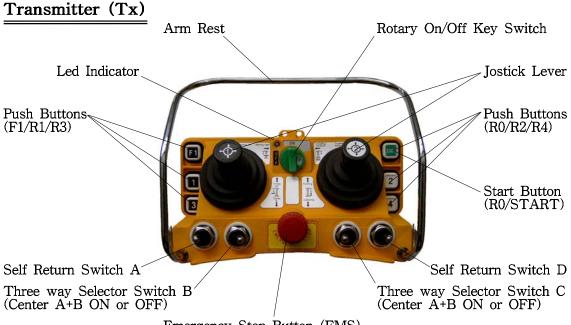
1 Receiver

3-2 SIZES AND WEIGHTS

	TRANSMITTER (Rx)	RECEIVER (Rx)	
Weight (*)	About 960 gr.	About 3000 gr.	
L x W x H, mm	214 x 109 x 123 mm	290 x 230 x 70 mm	
Protection, Temp.	IP 65, −20 ~ +60°C		
Casing	Glass-Fiber		

Note: Weight(*) indicates batteries incl. to Tx and cables not incl. to Rx.

3-3 Outward View of **REMOHAND® F25-60K**



Emergency Stop Button (EMS)

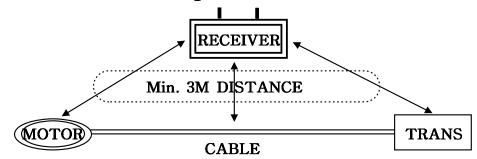


cable1 cable2

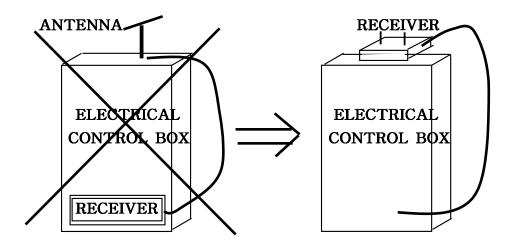
CHAPTER 5: INSTALLATION & FUNCTION SETTING

5-1 CAUTIONS FOR INSTALLATION

- 1. Follow up all the safety rule of equipment (ex. crane)
- 2. Switch off the main power of equipment (ex. crane) in a first action.
- 3. Install receiver where there will have any other obstructions.
- 4. Fix receiver firmly.
- 5. Use an optional external antenna in case receiver installs inside the metal closed box or electrical panel.
- 6. Check safety devices of equipment(ex. crane) before installation and confirm it is under utmost safety condition.
- 7. Do not try to install without gaining in skill for electrical circuit diagrams and operation circuits of equipment(ex. crane), remote controller's functions, etc for avoiding an unexpected accident, wrong functions, etc.
- 8. For avoiding any possible interferes install receiver far from motor and transducer as following illustration:



9. Install receiver top outside of electrical control box and installation in inside the control box is not a proper method.



5-2 HOW TO INSTALL REMOHAND® F25-60K Tranmitter (Tx)

5-2-1. BATTERIES

A. Insert 4 AA batteries at right position with + and -.

An opposite position will cause an excessive heat to cause battery leakage, burning, and so on, any malfunction caused by such the poor batteries' handling will not be of free recovery no matter how long the guarantee period remained.

B. Precautions

- 1 : Do not use low power type rechargeable batteries. Recommend : Use 2500mAH or above.
- 2: Use all new & fully charged batteries for replacement.

 Any un-fully charged one(s) may cause the same to the above clause 5-2-1 A matters.
- B. Change of Batteries: When led signals with yellow it shows battery low. Replace them all immediately with new ones. When the batteries to be changed change once them all, and not to change one or two or so.
- C. Led Color of Battery Power

There are three Led colors to be displayed by the power of battery.

Green: Good. Battery power is enough.

Yellow: Weak. Will Stop soon. Place all the batteries at once.

Red : Of No Use. Change all the batteries at once.

D. When not in use turn the rotary switch to the left position OFF for saving battery life as well as off the battery power.

5-2-2. FUNCTION SETTING

In case change either transmitter or receiver, or modify functions its mating transmitter and receiver must be identical and set both at the same time for sure identification. Function setting can be done either by the copier or by software. Both are optional setting.

A. Function set by Copier

1. Unscrew Battery Cap at Tx and Open the top cover at Rx. (Please note when the Copier to use both

Tx and Rx power should be off and shut down.)

- 2. Connect Copier either to Tx or Rx.
- 3. Follow the instruction of Copier Manual that will be provided as an optional order.

B. Function set by Software

- 1. Software can be provided as an optional order and
- 2. it needs another connector with the software, consult **JEICO** distributor and/or agent for further support.

5-3 HOW TO INSTALL **REMOHAND® F25-60K** Receiver (Rx)

5-3-1. PREPARATIONS

- A. Prepare tools.
- B. Select a proper place for installation.
 - 1. Choose a safe area, a visible area of receiver or antenna.
 - 2. Avoid a spark area (ex. motors, relays, magnet switches, electric cables are likely generating sparks and interferes)
 - 3. Avoid high voltage and current area.
 - 4. Receiver is to be distanced at least 3cm from obstacles.
- C. Match receiver power
 - 1. Check input power source and make sure to connect to the right position.
 - 2. In case DC power, make sure receiver is also for DC.

5-3-2. INSTALLATION SEQUENCE

- A. Power off equipment(ex. crane).
- B. Use the paper template and put it where the receiver to be placed. The template is provided with the receiver.
- C. According to the template bolt hole position marks drill 6 mm bolt holes where the receiver to be installed and fasten receiver onto the holes.

Note: Do not try to unscrew shock absorbing bolt!

- D. Connect each wire end of receiver cables to a mating connector of equipment(ex. crane).
 - 1. Confirm both circuit diagram of receiver and equipment(ex.

crane) are in sequence and connected correctly.

- 2. Confirm ground is o.k.
- 3. Check and confirm power source.
- E. Open upper case after unscrewing and match a right power source by referring to the above C of 5-3-1 PREPARATIONS.
- F. Switch on receiver power by setting to remote at the selector switch (manual/remote) if selector s/w is installed. If selector switch is not used and connected the power line to the main directly, then the receiver power is automatically on upon connected.
- G. Power on transmitter:
 - 1. Turn on the rotary s/w after released the EMS button.
 - 2. Press Start Pushbutton of the transmitter and
 - 3. Confirm if the receiver MAIN Lamp is on.
- G. Press each function button of transmitter and confirm remote operation in a good working condition by confirming led lights inside the relay board of receiver.
- I. Close upper case of receiver and set the selector switch to remote position.

5-3-3 Fuses

- A. Column Type Fuse cases are placed and each fuse inside the column is each to replace.
- B. By using of a driver or two fingers press the fuse head cap and rotate it with anticlockwise to open the cap, and the inside fuse will automatically spring up with the cap. Check the fuse and replace it when necessary.
- C. When to close rotate the cap opposite direction.



5-4 HOW TO MAKE TWIN, COPY AND/OR SYNCHRONIZE

There are three methods to synchronize both transmitter(Tx) and receiver(Rx) by computer, by copier and by remote procedure. Synchronization of Tx-Rx is very usefull especially in case when Tx is broken/disappeared/found fault etc and when it is necessary to replace/add/change or so with the same.

5-4-1 BY COMPUTER

- A. It is useful for change of functions such as non-interlocking, toggling, inching, center off, and so on by using of PC software together with PC Gender for connection PC and Tx and/or Rx.
- B. Both PC Software and PC Gender are of an optional provision and normally not to be distributed for keeping safety and sure functioning operation. More details consult adjacent **JEICO**'s agent or distributor.

5-4-2 BY SELF (REMOTE)

- A. Without any additional apparatus or after services from other parties it can be done by itself where the **REMOHAND F25-60K** is installed and running. Self synchronizing is especially useful for change of Tx, and it is an optional mode function.
- B. To remotely synchronize, it is
 - 1. Tx and Rx are of same functioned. Standard is good for standard, Proportional is good for proportional, and so on,
 - 2. There should be of the same Channel Number, and
 - 3. I.D. code and functions will be synchronized.
- C. For remote synchronizing use an additional manual which is not included and the standard mode is disable function. For enable mode consult adjacent agent or distributor of **JEICO**.

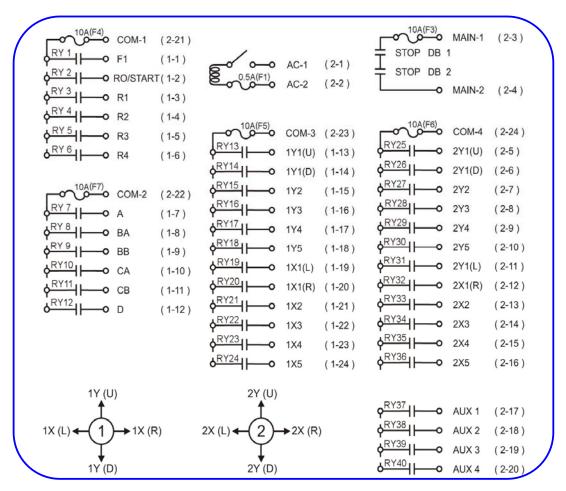
5-4-3 BY COPIER

- A. An optional Copier is very good especially for changing Tx as well as synchronizing Tx and Rx when necessary, it is very easy to handle. It is good for having an a/s tool kit.
- B. More details consult adjacent **JEICO**'s agent or distributor.

5-5 CONTROL CONTACTS WIRE DIAGRAMS

The control contact wire diagram is put on the top of the Receiver cover and there are two different diagrams according to functional applications, one is for the standard & magnet and the other is for the proportional.

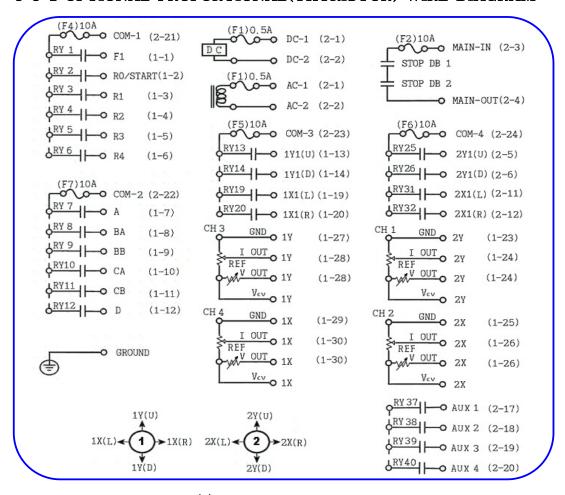
5-5-1 STANDARD AND MAGNET WIRE DIAGRAM



Note: 1. Each number in () indicates wire identification number in each Plug, for instance, (1-17) means wire no. 17 of Plug 1.

- 2. Each Plug is lettered just above the mating cable gland like Plug 1, Plug 2, and the wire no is printed in each wire.
- 3. All relays are of Normal Open (N.O.) "A" Contacts and connected to N.O. terminals. When Normal Close(N.C.) "B" Contact connection is necessary change the connection jumper N.O. to N.C. position and use N.C. relay which is an optional provision.
- 4. AUX 1 to 4 (2-17 to 2-20) are extra relays and contacts provided. When necessary use them.

5-5-2 OPTIONAL PROPORTIONAL (THYRISTOR) WIRE DIAGRAM



Note: 1. Each number in () indicates wire identification number in each Plug, for instance, (1-17) means wire no. 17 of Plug 1.

- 2. Each Plug is lettered just above the mating cable gland like Plug 1, Plug 2, and the wire no is printed in each wire.
- 3. All relays are of Normal Open (N.O.) "A" Contacts and connected to N.O. terminals. When Normal Close(N.C.) "B" Contact connection is necessary change the connection jumper N.O. to N.C. position and use N.C. relay which is an optional provision.
- 4. AUX 1 to 4 (2-17 to 2-20) are extra relays and contacts provided. When necessary use them.
- 5. Proportional Control Terminal

Vcv : Forced Neutral (Zero Volt) Output. Option.

V OUT: Volts Proportional Output, Min - 10V ~ Max. +10V

GND: Ground, 0 V.

I OUT: Amperes Proportional Output, 4~20 mA. Option.

CHAPTER 6: TROUBLESHOOTING

6-1 SELF DIAGNOSIS (LED SIGNAL ERROR MESSAGE)

JEICO remote controllers have a renewed method of self diagnostic troubleshooting against so much complicated and riddled electronic structures, and yet it is easy to check and find causes and measures for any malfunctions may occur. **JEICO** takes a type of Led signaling error message for better, quick restoration in normal even at site.

6-2 LED Diagnosis

NOTE: Please check when Green Key(Off-On Rotary Key) must be On position.

	Causes	LED Signals	Measures	
	EMS Button not up	Red Flash	Pull up EMS Button	
	-	0.2sec. Int.		
	Push Button defect	Red Flash	Replace with new button(s)	
Transmitter		0.2sec. Int.	-	
	Encoder Module defect	Red Flash	Replace with a new module	
		0.5sec. Int.	replace with a new module	
	Wrong batteries used	Red Flash	Replace with right batteries	
		0.2sec. Int.	replace with right patteries	
	Batteries discharged	Red Flash	Replace with new batteries	
		On & Off	Replace with new patteries	
Receiver	PC Board defect	Main Led	Replace with a new board	
	re board defect	0.5sec. Int.	Replace with a new poard	

6-3 Troubleshooting

Appearances	Causes	Measures
Transmitter Led No Signal	 Battery wrong placed Battery discharged Green Key not On 	 Place right pole direction Replace with new batteries Rotate Green Key to ON
Receiver No Response 1	Frequency interferes,	Off the power and on again after 20 seconds for emissioning
Receiver No Response 2	Rotary key off	Key on by turning right
Receiver No Response 3	Powe IN Fuse fired	Replace Fuse with new one

APPENDIX I: STANDARD 447 BAND TABLE

TOTAL NUMBERS: 32 SPACING: 12.5Kc

CH. NO.	MHz	
001	447.6000	
002	447.6125	
003	447.6250	
004	447.6375	
005	447.6500	
006	447.6625	
007	447.6750	
008	447.6875	
009	447.7000	
010	447.7125	
011	447.7250	
012	447.7375	
013	447.7500	
014	447.7625	
015	447.7750	
016	447.7875	
017	447.8000	
018	447.8125	
019	447.8250	
020	447.8375	
021	447.8500	
022	447.8625	
023	447.8750	
024	447.8875	
025	447.9000	
026	447.9125	
027	447.9250	
028	447.9375	
029	447.9500	
030	447.9625	
031	447.9750	
032	447.9875	

Calculation : $Mhz = 447.6000 + (N-1) \times 0.0125$

APPENDIX II: OPTIONAL 433 BAND TABLE

TOTAL NUMBERS: 70 CHANNELS

Channel Spacing: 25 Kc

CH. NO.	MHz	
001	433.050	
002	433.075	
003	433.100	
004	433.125	
005	433.150	
006	433.175	
007	433.200	
008	433.225	
009	433.250	
010	433.275	
011	433.300	
012	433.325	
013	433.350	
014	433.375	
015	433.400	
016	433.425	
017	433.450	
018	433.475	
019	433.500	
020	433.525	
021	433.550	
022	433.575	
023	433.600	
024	433.625	
025	433.650	
026	433.675	
027	433.700	
028	433.725	
029	433.750	
030	433.775	
031	433.800	
032	433.825	
033	433.850	
034	433.875	
035	433.900	

ing · 25 ixc	
CH. NO.	MHz
036	433.925
037	433.950
038	433.975
039	434.000
040	434.025
041	434.050
042	434.075
043	434.100
044	434.125
045	434.150
046	434.175
047	434.200
048	434.225
049	434.250
050	434.275
051	434.300
052	434.325
053	434.350
054	434.375
055	434.400
056	434.425
057	434.450
058	434.475
059	434.500
060	434.525
061	434.550
062	434.575
063	434.600
064	434.625
065	434.650
066	434.675
067	434.700
068	434.725
069	434.750
070	434.775

Calculation : Mhz = $433.050 + (N-1) \times 0.025$, $01 \le N \le 70$

APPENDIX III: OPTIONAL ACCESSORIES



TX WRIST BELT



TX RUBBER PROTECTION





EXT. ANTENNA



REMOTE SELECTOR SWITCH



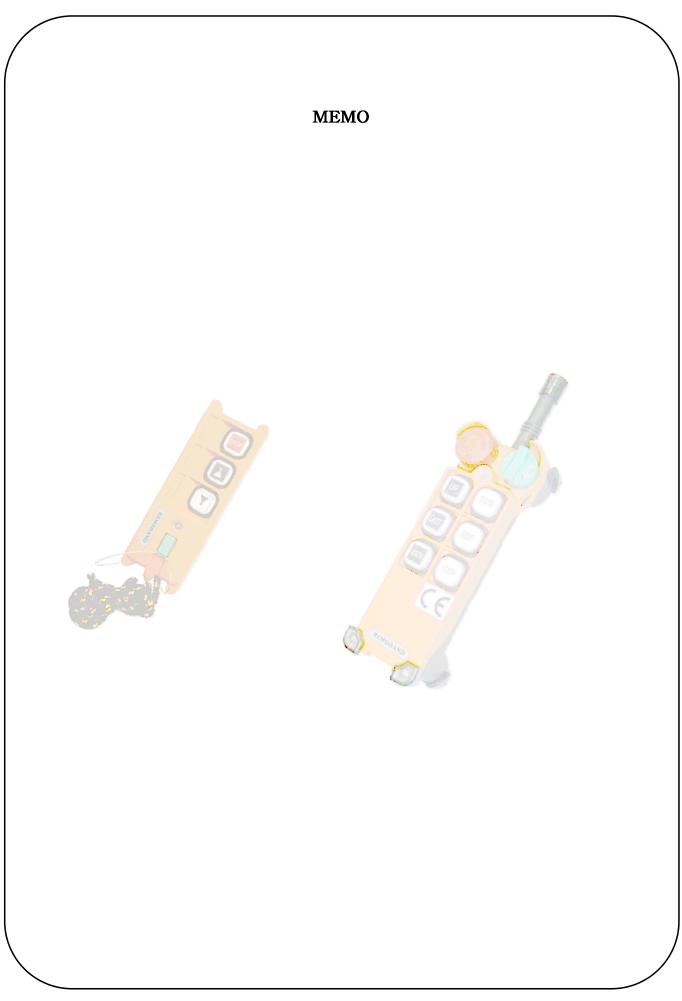
PC GENDER & SOFTWARE



EMERCENCY RX POWER IN PACK



COPIER





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KOREA

AGENT		